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# LASER SAFETY

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# Introduction

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The term LASER is an acronym for Light Amplification by Stimulated Emission of Radiation.



Laser emits electromagnetic radiation by the process of optical amplification based on stimulated emission of photons.



# Characteristics of Lasers

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- Monochromatic – laser consist of mostly single wavelength rather than different wavelengths.
- Coherent - wavelengths in a laser beam are in phase. The wave crests and troughs are parallel to each other.
- Collimated – very narrow, travel in the same direction.



As a result of these properties intense power is produced at a small point of concentration.



# Components of a Laser

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A laser consists of

- An optical cavity,
- A pumping system (energy source) and
- An appropriate lasing medium.



# Types of Lasers

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Lasers can be classified by the type of lasing material in the optical cavity.

- Solid state lasers make use of a crystalline lasing material. e.g., ruby or neodymium-YAG (yttrium aluminium garnet) lasers.
- Gas lasers uses pure gas or mixture of gases. e.g., carbon dioxide and helium-neon.



# Types of Lasers

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- Semiconductor/diode lasers employ n-type and p-type semiconducting element materials.
- Liquid/dye lasers employ organic dye in a liquid solution or suspension as lasing media.
- Excimer lasers (the name is derived from the terms excited and dimers) use gases such as chlorine and fluorine mixed with inert gases such as argon, krypton or xenon.



# Laser beam exposure

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Exposure to laser beam can occur by the following means

- Direct viewing of the beam
- Specular reflection – from a shiny surface
- Diffuse reflection – from an irregular surface

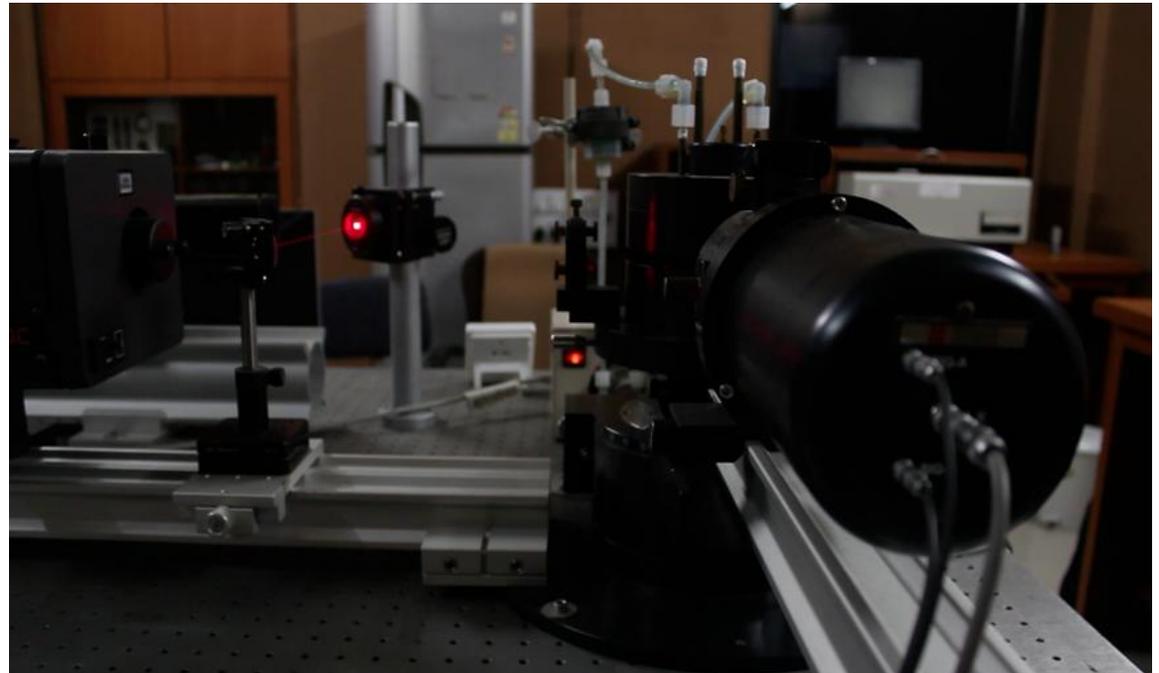


# Classification of Lasers

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On the basis of the damaging effects on the eyes and skin lasers are classified into the following types:

- Class 1
- Class 1C
- Class 1M
- Class 2
- Class 2M
- Class 3R
- Class 3B
- Class 4



# Class 1 Laser System

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- Is usually not capable of producing damaging radiation levels during normal operation.
- Class 1 laser systems are exempted from control measures.
- Lasers used in laser printers and compact disc players are examples.



# Class 1C Laser System

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- Class 1C lasers are laser products used on the skin or internal body tissues for medical procedures.



# Class 1M Laser System

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- Is not capable of producing hazardous exposure conditions during normal operation, except when the beam is viewed with an optical instrument.
- Control measures are not recommended but potentially hazardous optically aided viewing to be avoided.
- Lasers used for fiber optic communication system comes under this classification.



# Class 2 Laser System

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- Because of the human aversion response, these lasers do not normally present a hazard, but may be a potential hazard if viewed directly for a long time.
- Laser pointers are examples of lasers coming under this classification.



# Class 2 Laser System



# Class 2M Laser System

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- Aversion response of eyes offer protection to the eyes.
- Class 2M can be potentially hazardous when viewed with optical aids.
- Lasers used in level and orientation instruments in civil work are examples of Class 2M lasers.



## Class 3R Laser System (medium power)

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- Potentially hazardous under direct and specular reflection viewing condition if the eye is appropriately focused and stable, but the probability of injury is small.
- Is not a fire hazard or diffuse-reflection hazard.
- Some laser pointers are classified as Class 3R lasers.



## Class 3B Laser System (medium power)

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- Can be hazardous under direct and specular reflection viewing conditions.
- Is normally not a diffuse reflection or fire hazard.
- Class 3B laser systems are used in physiotherapy treatments and research work.



## Class 4 Laser system (high-power)

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- Is a hazard to the eye and skin from the direct beam.
- May pose a diffuse reflection hazard.
- Can cause fire.
- May produce laser generated air contaminants and hazardous plasma radiation.
- Class 4 lasers are used in displays and cutting of metals.



# Biological effects of Laser Beam

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Lasers can cause damage in biological tissues, both to the eye and to the skin, by the following mechanisms.

- Thermal damage - burns occur when tissues are heated to the point where denaturation of proteins occurs.
- Photochemical damage - where light triggers chemical reactions in tissue.



# Biological effects of Laser Beam

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## Eye injury

- The ocular focus region is a range of wavelengths from 0.4-1.4  $\mu\text{m}$ , which is focused by the eye's components with a power of approximately 100,000 times.
- This portion of the spectrum reaches the retina and are absorbed there resulting in injury.
- All rays outside the ocular region are absorbed by the outer components of the eyes.



# Biological effects of Laser Beam

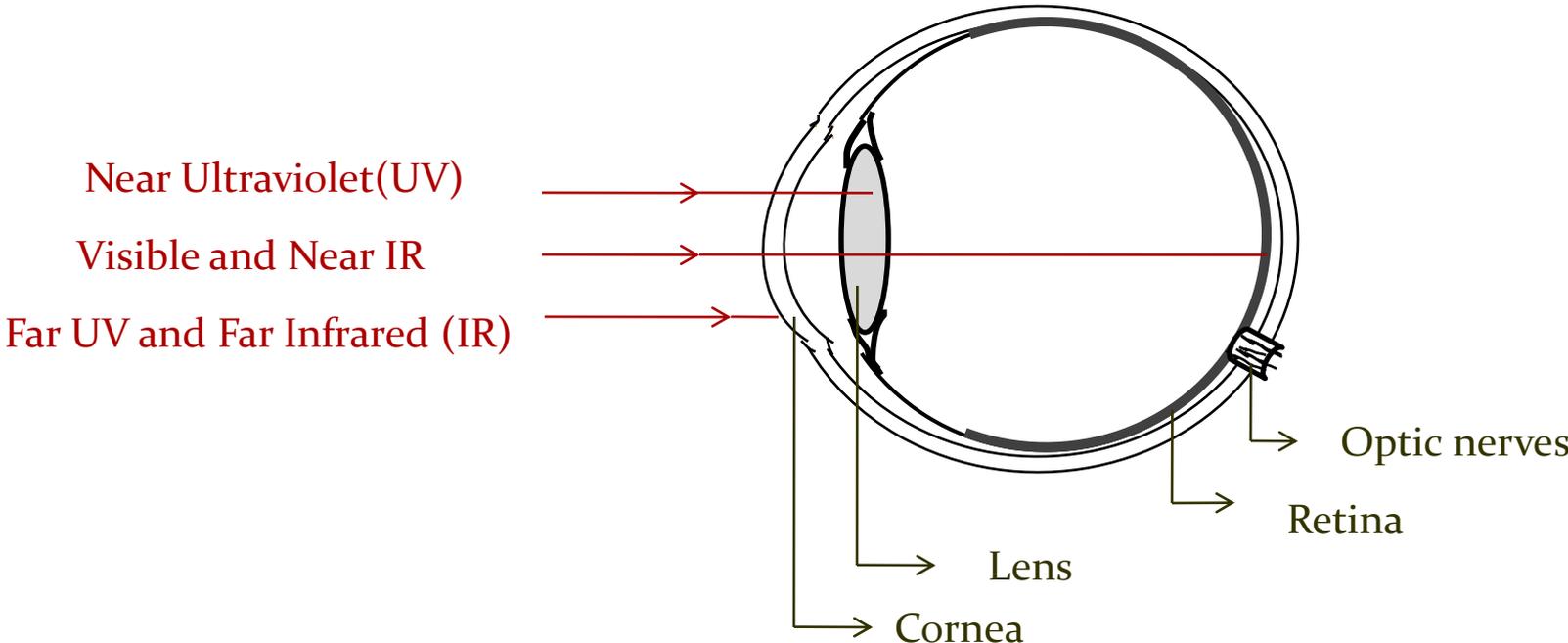
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## Eye injury

- Moderate and high power lasers in the visible to near infrared range ( $0.4 - 1.4 \mu\text{m}$ ) will cause burns on the retina resulting in permanent blind spots.
- Laser radiation with wavelengths less than  $0.4 \mu\text{m}$  and greater than  $1.4 \mu\text{m}$  are largely absorbed by the cornea and lens, leading to the development of cataracts or burn injuries.



# Absorption of electromagnetic radiation in the eye



# Biological effects of Laser Beam

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## Skin injury

Excessive exposure to UV light from lasers can cause effects similar to sunburn, while visible and infrared rays can cause thermal damage.

- UV-A (**0.315  $\mu\text{m}$ -0.400  $\mu\text{m}$** ) can cause hyper pigmentation and erythema.
- UV-B range (**0.280  $\mu\text{m}$  - 0.315  $\mu\text{m}$** ) is most injurious to skin. Can cause radiation carcinogenesis.
- UV-C (**0.200  $\mu\text{m}$ -0.280  $\mu\text{m}$** ) is less harmful to human skin.



# Causes of laser accidents

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- Eye exposure during alignment
- Misaligned optics
- Non use of laser safety glasses
- Equipment malfunction
- Improper methods of handling high voltage
- Unauthorised operation
- Lack of protection for non-beam hazards



# Control measures for Class 3B and Class 4 Lasers

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- To be operated by authorised personnel only.
- Access to the area for visitors to be limited, by the provision of partitions.
- Visitors not to be allowed when the laser is in operation.
- Any potentially hazardous beam to be terminated in a beam stop of an appropriate material.



# Control measures for Class 3B and Class 4 Lasers

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- Warning sign to be posted at the entrance.



- Warning lights to be provided outside the laser room to warn visitors when the laser is in operation.

# Control measures for Class 3B and Class 4 Lasers

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- Materials that can cause specular reflection must not be kept in the laboratory.
- Laser safety glasses must be used if the permissible exposure limits for the laser are exceeded.



# Control measures for Class 3B and Class 4 Lasers

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- Wherever possible the beam path must be enclosed. Use fire resistant materials for enclosing Class 4 laser beam path.
- All windows and doors in the laser room to be made opaque.
- The laser system must be disabled ( e.g., removal of the key) after use to prevent unauthorised use.



## Control measures for Class 3B and Class 4 Lasers

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A screen or curtain must be used to prevent exposure to the laser beam at the entrance of the laser room.



# Control measures for Class 3B and Class 4 Lasers

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Secure optical components to the table to prevent stray reflections from misaligned optics.



# Control measures for Class 3B and Class 4 Lasers

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- Users must never view the beam at the level of the horizontal plane where they are passing.
- Watches and jewelry must not be used in the laboratory.
- Alignment of beams and optical components must be performed at a reduced beam power whenever possible.
- Fire extinguishers must be at an easily accessible location in labs using Class 4 lasers. Keep flammable materials away from open beams.



# Factors in determining appropriate eyewear

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- Wavelength of the laser output
- Potential for multi wavelength operation
- Optical density of eyewear at laser output wavelength
- Visible light transmission requirement
- Peripheral vision requirement
- Comfort and fit



# Non-beam laser hazards

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Non-beam hazards are also associated with use of laser systems.

- Lasers use high voltages which can be a hazard during normal operation and maintenance.
- The laser system must be properly grounded.
- Electrical switches must be locked and tagged while servicing electrical equipment to prevent inadvertent energisation.



## Non-beam laser hazards

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- Capacitors can contain dangerous charge even after disconnecting from the main power. They must be safely discharged by grounding before maintenance.
- Electrical equipment must be installed a few inches above the floor to prevent contact with water in case of flooding.
- Organic dyes used must be labelled and Material Safety Data Sheet for the same to be referred before use.
- High-pressure arc lamps and filament lamps shall be enclosed to contain lamp explosion.



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THANK YOU

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